

FLOW RATES

"AT" SERIES - 2 ELEMENT BOILER

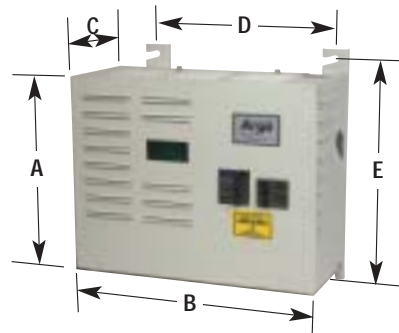
KW Capacity	Minimum Flow Rate (GPM)*
6	2.0
8	2.7
10	3.4
12	4.1

"AT" SERIES - 4 ELEMENT BOILER

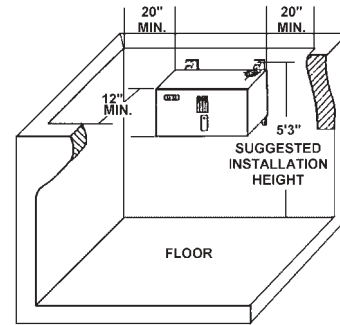
KW Capacity	Minimum Flow Rate (GPM)*
12	4.1
16	5.5
20	6.8
24	8.2

* Flow rate based on 20° F

"AT" SERIES BOILER DIMENSIONS



BOILER LOCATION & CLEARANCE DIMENSIONS



Dimensions					Inlet & Outlet Pipe Size	Approx Shipping Weight	
A	B	C	D	E		2 Element	4 Element
14 5/8"	18 5/8"	9 1/32"	14 3/8"	16 15/32"	1 1/4" NPT	62lbs	70lbs

STANDARD 240V RATINGS

"AT" SERIES - 2 ELEMENT BOILER

Model	Boiler Size Nominal (KW)	Operating Voltage (AC)	Net Heat Output BTU/Hr	Power Input Watts	Total Heating Element Amps	Number Of Elements	Element Size (Watts)	Maximum Amperage Per Leg (1)	Suggested Wire Size (AWG)(2)(3)	Suggested Breaker (Amps)(3)
AT0623	6	240	20,472	6,000	25.0	2	3,000	31.0	8	40
AT0824	8	240	27,296	8,000	33.3	2	4,000	39.3	6	50
AT1025	10	240	34,120	10,000	41.7	2	5,000	47.7	6	60
AT1226	12	240	40,944	12,000	50.0	2	6,000	56.0	4	70

"AT" SERIES - 4 ELEMENT BOILER

Model	Boiler Size Nominal (KW)	Operating Voltage (AC)	Net Heat Output BTU/Hr	Power Input Watts	Total Heating Element Amps	Number Of Elements	Element Size (Watts)	Maximum Amperage Per Leg (1)	Suggested Wire Size (AWG)(2)(3)	Suggested Breaker (Amps)(3)
AT1243	12	240	40,944	12,000	50.0	4	3,000	56.0	4	70
AT1644	16	240	54,592	16,000	66.7	4	4,000	72.7	3	90
AT2045	20	240	68,240	20,000	83.3	4	5,000	89.3	2	100
AT2446	24	240	81,888	24,000	100.0	4	6,000	106.0	1	125

"AT" SERIES - MODULAR BOILER CONFIGURATIONS

AT2800 (A)	28	240	95,536*	-	-	-	-	-	-	-
AT3200 (B)	32	240	109,184*	-	-	-	-	-	-	-
AT4000 (C)	40	240	136,480*	-	-	-	-	-	-	-

(1) Allows for 6A control and accessory load in addition to heat load.

(2) Type "THW" wire, copper only, check local codes (sizes taken from C.E.C. Table 2 & N.E.C. Table 310-16)

(3) Actual wire and breakers need to be sized based on specific installation requirements in accordance with National Electrical Code (NEC), Canadian Electrical Code (CEC) and local codes (where applicable).

STANDARD EQUIPMENT: Painted Steel Jacket, Mounting Brackets, Neon Indicator Lights, Safety Limit Control (High Limit - Fixed Temp), Gasket, Heating Element, Control Board, RTD Sensor, Neutral Terminal Block, Ground Connection Lug, Relief Valve - 30 p.s.i., Temperature/Pressure Gauge, Cast Iron Heat Exchanger 2 or 4 Element, Control Panel Assembly 2 or 4 Element.

Electric Boilers with Breakers Include: Circuit Breaker 15A - 1 Pole, Circuit Breaker 40A - 2 Pole, and Load Center Assembly.

Electric Boilers with Power Block Include: Fuse Block, 10 amp Ceramic Fuse, and Power Distribution Block.

* 2 Piece Boiler System - Ratings are combined system values. Reference individual boiler specifications.

(A) 2 Piece Boiler System consisting of (1) AT1243 & (1) AT1644

(B) 2 Piece Boiler System consisting of (2) AT1644

(C) 2 Piece Boiler System consisting of (2) AT2045



Specifications subject to change without notice.



ARGO TECHNOLOGY, INC.

P.O. Box 4729, Utica, New York 13504 • Phone: 315-797-1310 • Fax: 315-724-9319 • www.argoindustries.com • E-mail: info@ecrinternational.com

In Canada Contact: ECR International Ltd. - Olsen Division, P.O. Box 900, 6800 Base Line, Wallaceburg, Ontario, Canada N8A 5E5

Ph: (519) 627-0791 • Fax: (519) 627-4719 • Web: www.ecrltd.com • E-mail: info@ecrltd.com

An ECR International Brand



"AT" Series Electric Boilers
Absolute Efficiency – Total Comfort!

- 100% Fuel Efficient
- 2 Element Boiler Available in 4 sizes 6kw - 12kw
- 4 Element Boiler Available in 4 sizes 12kw - 24kw
- Available as a 2 Pc. Modular Boiler Configuration to support up to 40kw
- Power Block Or Integral Circuit Breakers For Maximum Installation Flexibility
- Proven One-Piece Cast Iron Heat Exchanger

Absolute Efficiency – Total Comfort!

Not only is the new Argo "AT" Series Electric Boiler 100% efficient, with operating temperatures from 90°F to 180°F, it's ideal for both low temperature radiant systems and standard hydronic heating in both residential and commercial applications!

■ 2 or 4 Element Configuration & Modular Boiler Configuration

Designed for maximum versatility, the Argo "AT" Series features a 2 Element boiler available in four capacities from 6 kw to 12kw and a 4 Element boiler available in four capacities from 12kw to 24kw. The Argo "AT" Series can also increase its' capacity to 40kw by "stacking" two boilers together in a Modular Boiler Configuration.

■ Circuit Breaker Load Center or Power Block

The "AT" Series is offered with a Circuit Breaker Load Center or Power Block. The Circuit Breaker Load Center incorporates an electrical protection system of factory-installed circuit breakers to protect each element and provide the added installation flexibility required to meet or exceed local codes.

■ Microprocessor Based Control Board

The "AT" features an advanced Microprocessor Control which safely and efficiently controls the elements. Elements energize individually, with additional elements energizing as needed depending on demand. The start-up element is rotated so run time is balanced across all elements promoting longevity.

The "AT" Series utilizes a sensor connected to a probe in an immersion well to determine demand. This configuration relays water temperature back to the control board allowing the unit to efficiently maintain steady, even heat using only the elements necessary to satisfy demand. Thus the "AT" Boiler avoids the constant peaks and valleys experienced by others relying on a timer system resulting in short-cycling of the elements that wastes energy and costs the user more in electricity.



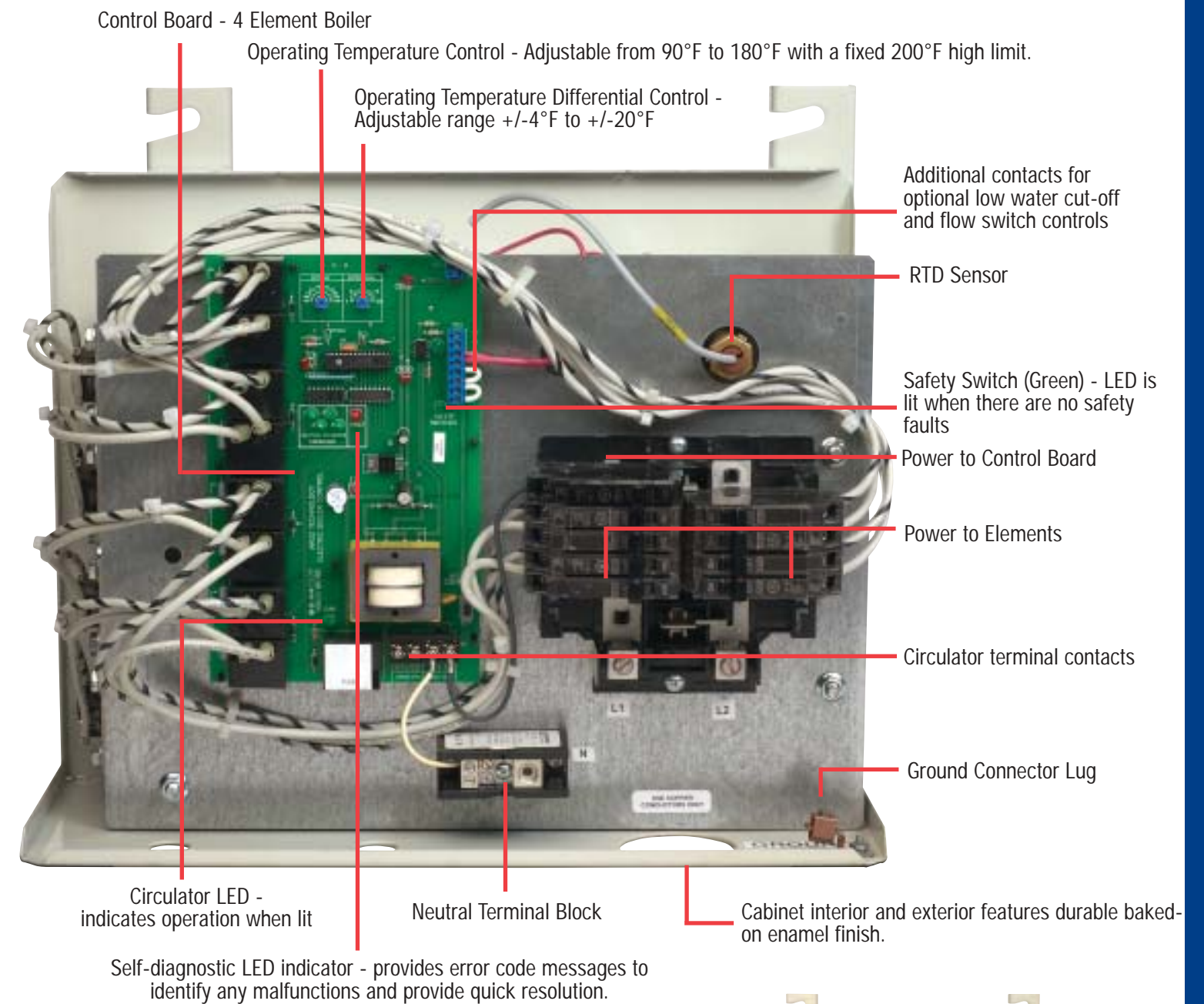
■ Installation, Operation and Maintenance

The Argo "AT" Series features - Diagnostic Indicator Lights, a 30 Second Pre-Purge, an Adjustable Temperature Set Point and Differential and a factory installed Circulator Relay plus on board power for an External System Circulator. Optional components such as Low Water Cut Off, Flow Switch, etc. are easily added via connections on the control board. The "AT" is available in one compact cabinet size for ease of installation. Safety features include Operating Limits with Back-Up, Redundant Relays Per Element and Audible Alarms/Fault Codes.

■ Reliability

The Argo "AT" Series Electric Boiler features a one piece cast iron heat exchanger and a 20 Year Heat Exchanger Warranty.

4 Element Electric Boiler with Breakers



4 Element Electric Boiler with Power Block

